

1 Viv Highback Lounge Armchair 4 Star 2 Viv Highback Lounge Armchair 4 Star 3 Viv Highback Armchair 5 Star

4 Viv Highback Armchair 5 Star 5 Ali Table 6 Ali Coffee Table 7 Viv Highback Lounge Armchair 4 Star

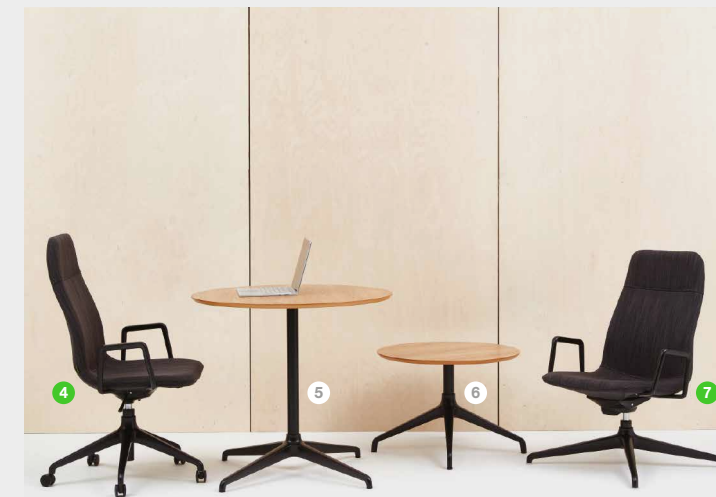
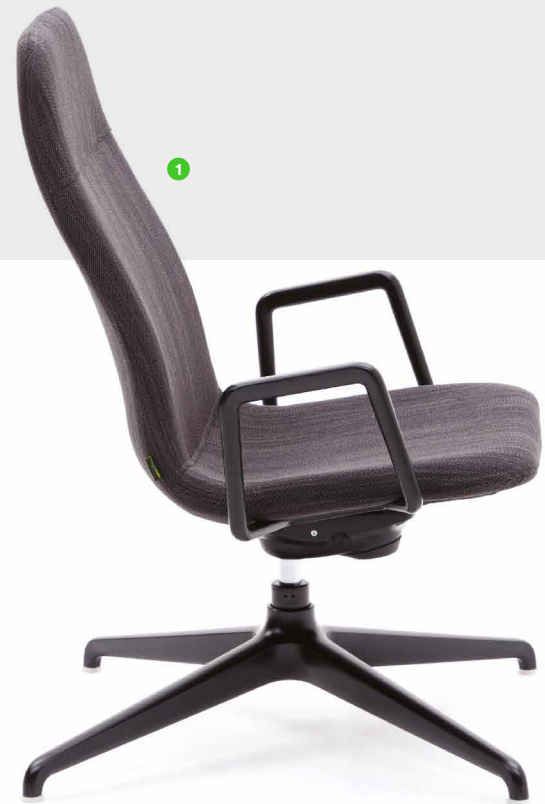
Viv Chair designed by naughtone 2019

viv

Highback / Highback Lounge

About Viv Highback

Available as highback or highback lounge, Viv Highback has a simple, broadly appealing form with a premium feel. The comfortable and generous upholstery and tilt mechanism offers superior comfort and launches the Viv range into a new realm.



Compliance

- SCS Indoor Advantage™ Gold Certificate
- FSC®certified products available upon request
- naughtone is FISP and ISO14001 certified

Sizes All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



VIVHLO4S
Viv Highback Lounge Chair 4 Star Base
mm W 620 D 640 H 930 Seat 400
inch W 24.5 D 25 H 36.5 Seat 15.5



VIVHALO4S
Viv Highback Lounge Armchair 4 Star Base
mm W 620 D 640 H 930 Seat 400
inch W 24.5 D 25 H 36.5 Seat 15.5



VIVHCH4SL
Viv Highback Chair 4 Star Base with Gas Lift Mechanism
mm W 525 D 640 H 1025-1125 Seat 450-550
inch W 20.5 D 25 H 40-44 Seat 17.5-21.5



VIVHACH4SL
Viv Highback Armchair 4 Star Base with Gas Lift Mechanism
mm W 620 D 640 H 1025-1125 Seat 450-550
inch W 24.5 D 25 H 40-44 Seat 17.5-21.5



VIVHCH5SL
Viv Highback Chair 5 Star Base with Gas Lift Mechanism
mm W 635 D 640 H 1025-1125 Seat 450-550
inch W 25 D 25 H 40-44 Seat 17.5-21.5



VIVHACH5SL
Viv Highback Armchair 5 Star Base with Gas Lift Mechanism
mm W 635 D 640 H 1025-1125 Seat 450-550
inch W 25 D 25 H 40-44 Seat 17.5-21.5

Base Finishes



Lounge 4 Star Base White / Black Standard



Lounge 4 Star Base RAL Powder Coated naughtone Colours



Lounge 4 Star Base Polished



4 & 5 Star Base White / Black Standard



4 & 5 Star Base RAL Powder Coated naughtone Colours



4 & 5 Star Base Polished









Viv Highback Chair Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests
- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Structural Testing Certifications

VIVHCH5SL

Viv Highback Chair 5 star with lift mechanism
BS EN 16139,2013, Level 2
 Static load 200kg

VIVHACH5SL

Viv Highback Armchair on 5 star with lift mechanism
BS EN 16139,2013, Level 1 Static Load 160kg
ANSI/BIFMA X5.4 - 2012
 Static Load 300lbs

VIVHLO4S

Viv Highback Lounge on 4 star base
BS EN 16139,2013, Level 2
 Static Load 200kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard **5852:2006 Part 2**

California Technical Bulletin **117-2013**

Italian standards **UNI 9175-CLASS 1.IM**

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

- www.kvadrat.dk
- www.camirafabrics.com
- www.butefabrics.com
- www.panaz.com
- www.maharam.com
- www.vescom.com
- www.ultrafabricsllc.com
- www.crestleather.com

Servicing



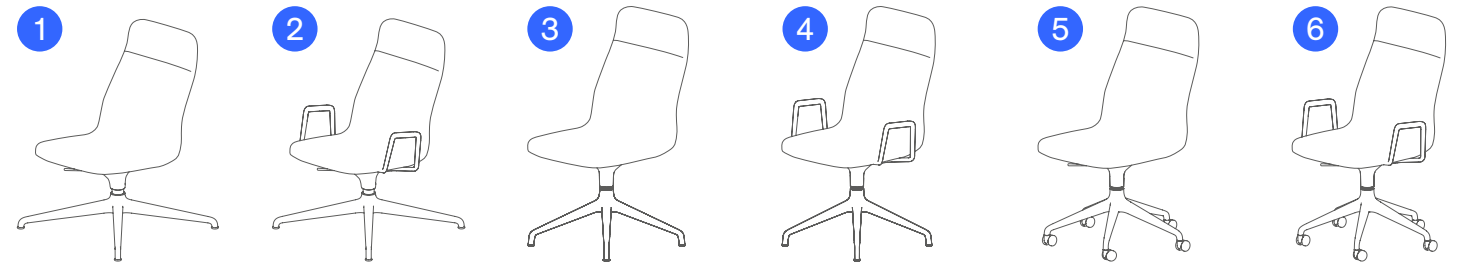
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty



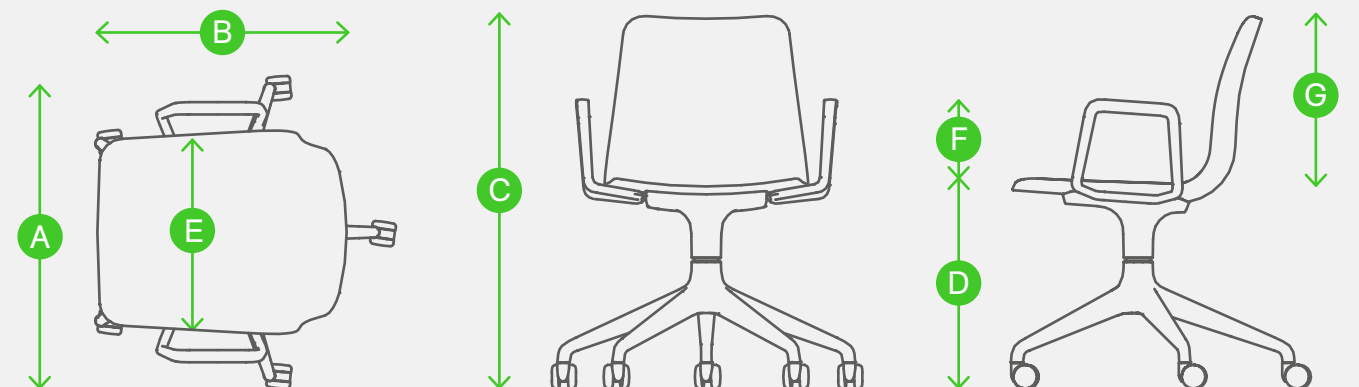
naughtone offers a **10 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at naughtone.com/warranty

Viv Highback Chair Technical Specifications



Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Arm height	G Height from Seat to Top	H Weight
1 VIVHLO4S Viv Highback Lounge Chair 4 Star Base	620 mm 24.5 in	640 mm 25 in	930 mm 36.5 in	400 mm 15.5 in	525 mm 20.5 in	N/A	575 mm 22.5 in	18.3kg 40.4lbs
2 VIVHALO4S Viv Highback Lounge Armchair 4 Star Base	620 mm 24.5 in	640 mm 25 in	930 mm 36.5 in	400 mm 15.5 in	525 mm 20.5 in	175 mm 7 in	575 mm 22.5 in	20.2kg 44.5kg
3 VIVHCH4SL Viv Highback Chair 4 Star Base with Lift Mechanism	620 mm 24.5 in	640 mm 25 in	1025-1125 mm 40-44 in	450-550 mm 17.5-21.5 in	525 mm 20.5 in	N/A	575 mm 22.5 in	17.5kg 38.6lbs
4 VIVHACH4SL Viv Highback Armchair 4 Star Base with Lift Mechanism	620 mm 24.5 in	640 mm 25 in	1025-1125 mm 40-44 in	450-550 mm 17.5-21.5 in	525 mm 20.5 in	175 mm 7 in	575 mm 22.5 in	19.3kg 42.5lbs
5 VIVHCH5SL Viv Highback Chair 5 Star Base with Lift Mechanism	635 mm 25 in	640 mm 25 in	1025-1125 mm 40-44 in	450-550 mm 17.5-21.5 in	525 mm 20.5 in	N/A	575 mm 22.5 in	18.0kg 39.7lbs
6 VIVHACH5SL Viv Highback Armchair 5 Star Base with Lift Mechanism	635 mm 25 in	640 mm 25 in	1025-1125 mm 40-44 in	450-550 mm 17.5-21.5 in	525 mm 20.5 in	175 mm 7 in	575 mm 22.5 in	19.8kg 43.7lbs

Measuring Guide



Viv Highback Lounge Environmental Product Summary



Environment attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **20.2kg** total weight
- **49.6% Recyclable** (base, foam, feet, shell, arms, fixings)
- **22.2% Recycled Content** (base, arms, fixings)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

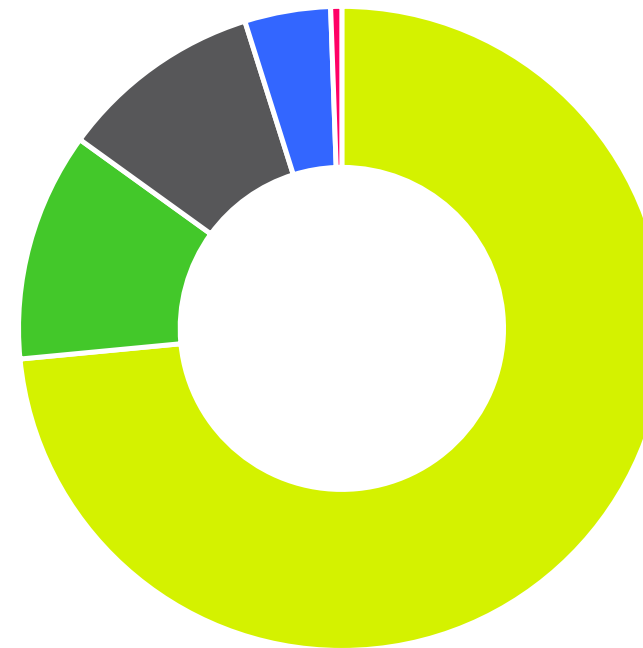
These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



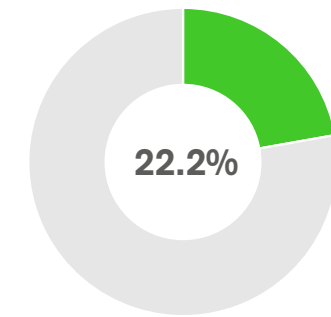
Viv Highback Lounge Environmental Product Summary

Material Percentage Split

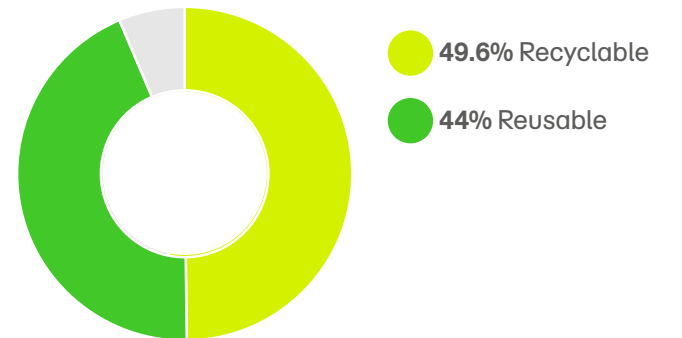
- 43.96% Beech Plywood
- 41.07% Aluminium
- 6.42% Fabric
- 5.69% High Quality Foam
- 2.4% Mild Steel
- 0.31% Stainless Steel
- 0.14% Polyethylene



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Viv Highback is available in a variety of different sizes, but for this document we have used:

Viv Highback Lounge Armchair with 4 Star Base

The inner shell of Viv Highback Lounge is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with high quality foams and fully upholstered with fabric.

The base and arms of Viv Highback Lounge are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

The seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud to be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.



FSC® certified products available upon request



naughtone offers PEFC certified products





1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

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